

**Work Order ID 58822**

May 19, 2010 9:13:16 AM



Page 1

Item ID: D206-628-014

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH

Start Date: 5/19/10 Start Qty: 5.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals:

Process Plan: 

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

DSI9500

A

IIN-D206-628

Rev F

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-014 CHG 006

S 10/05/26

HJ for BG 10/05/26

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Item ID: D206-628-014

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

110

Pick Kit

0.00



Packaging

Memo

0.00

PULL FROM STOCK:

3 X D206-628-014 B36964

2 X D206-628-014 B52160

CHANGE AS FOLLOWS PER ECN10-530:

REMOVE FROM KITS:

2 X D2731-3 B

2 X D3394-041 B

16 X AN960C416 B

37335 91/3 9442

34833 49970

112612 (32x)

ADD:

2 X D2731-7 B

2 X D3394-043 B

1 X D4064-041 B

16 X AN960C416 B

41597  
45365  
56671  
100993

10-5-21  
sf

120



QC

QC4- 100% Inspect kits for completeness

0.00

Quality Control

Memo

0.00

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200
P/N	D206-628-014	CHG	CHG004	
DESC.	Heli-Access-Step RH	STC	SH98-14	
LOT	B36964	STC	SA00500SE	
MODEL	Bell 206A/B	STC		
MADE IN CANADA D2729-1				

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200
P/N	D206-628-014	CHG	CHG004	
DESC.	Heli-Access-Step RH	STC	SH98-14	
LOT	B52160	STC	SA00500SE	
MODEL	Bell 206A/B	STC		
MADE IN CANADA D2729-1				

<b>DART</b> Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200
P/N	D206-628-014	CHG	CHG004	
DESC.	Heli-Access-Step RH	STC	SH98-14	
LOT	B52160	STC	SA00500SE	
MODEL	Bell 206A/B	STC		
MADE IN CANADA D2729-1				

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DESC.	Heli-Access-Step RH	STC	SH98-14	
LOT	B36964	STC	SA00500SE	
MODEL	Bell 206A/B	STC		
MADE IN CANADA D2729-1				

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Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
	Packaging								
Packaging	Memo REPACKAGE PER PPP USING NEW B/N @ CHG006 <i>New paperwork 10519500 req'd</i>	0.00							
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
Quality Control	Memo	0.00							

10-5-30

10/06/01

MF  
10-5-28

**DART**

Dart Aerospace Ltd.  
1270 ABERDEEN ST.  
HAWKESBURY, ON, CANADA K6A 1K7

TC APPROVAL # 09-89

TEL: 1-613-632-5200

P/N	D206-628-014	CHG	CHG004
DESC.	Heli-Access-Step RH	STC	SH98-14
LOT	B36964	STC	SA00500SE
MODEL	Bell 206A/B	STC	

MADE IN CANADA

D2729-1

# Picklist Print

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Work Order ID: 58822

Parent Item: D206-628-014

Parent Item Name: Heli-Access-Step RH

Start Date: 5/19/10

Required Date: 5/21/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM  
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
 per DSI9500 DD 10.03.01 verified by:JLM

Start Qty: 5.00

Required Qty: 5.00

AN960C416 Purchased No 110 Each 346.0000 16



washer

Location Loc Qty Loc Code

ST346 346

100993 346

AN960C416L Purchased No



WASHER

Location Loc Qty Loc Code

FG 44

104925 44

ST346 864

112612 25

112794 439

112828 400

D2731-3 Manufactured No



Mounting Lug

Location Loc Qty Loc Code

ST469 118

47967 79

52329 39

105-212

80

33335 2x2+2

9113 3x  
9442 AX

U

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 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
 per DS19500 DD 10.03.01 verified by:JLM

Start Qty: 5.00

Required Qty: 5.00

D2731-7 Manufactured No 110 Each 71.0000 4



Mounting Lug



10-5-21 SP

Location	Loc Qty	Loc Code
ST470	71	
41597	23	10
52330	40	
55773	8	

D3394-041 Manufactured No



Lug Assembly

Each 44.0000



34833 4+2  
 47970 2+2

Location	Loc Qty	Loc Code
ST474	44	
53446	4	
56528	40	

D3394-043 Manufactured No



Lug Assembly

110 Each 111.0000



10-5-21 SP (5X)

Location	Loc Qty	Loc Code
ST475	111	
44521	5	
45365	50	
52331	45	
55772	11	

Rentier  
 10  
 S.V.D

40  
 24 521

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IPP Rev:E as per ecn 1118 08-02-05 DD verified by:  
IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G  
per DSI9500 DD 10.03.01 verified by:JLM

Start Qty: 5.00

Required Qty: 5.00

D4064-041

Manufactured No

110

Each

13.0000

1



Mounting Lug



10-5-21 SP (Signature)

Location

Loc Qty

Loc Code

ST464

13

56549

3

56671

10

5

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-628 REV. F

REF FAA STC: SA00500SE

REF TCCA STC: SH98-14

REF EASA STC EASA.IM.R.S.01339

## PURPOSE:

UNMODIFIED D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 005 (OR EARLIER) WILL NOT INSTALL AT THE 18.50" HEIGHT REQUIRED FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS.

## CHANGE:

D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 006 (OR LATER) CONTAIN NEW MOUNTING LUGS FOR COMPATIBILITY WITH APICAL FLOATS.

CONTRARY TO INSTALLATION INSTRUCTIONS IIN-D206-628, FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS, THE D206-628-013/-014 STEP INSTALLATIONS SHOULD BE INSTALLED AT A HEIGHT OF 17.25" PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

WHEN INSTALLING THE MOUNTING LUGS, IT IS ACCEPTABLE TO USE LONGER/SHORTER AN4C BOLTS AS REQUIRED AND/OR INSTALL EXTRA AN960C416/416L WASHERS UNDER THE BOLT HEADS TO ENSURE 1.5 TO 4 THREADS IN SAFETY.

PARTS LIST OF SECTION 5.2 (PG. 12) OF IIN-D206-628-013/-014 REV. F IS AMENDED AS FOLLOWS:

QTY	QTY	QTY	QTY	QTY	QTY	Part Number	Description
-013	-014	-023	-024	-033	-034		
X						D206-628-013	206 A/B FLOAT STEP INSTALLATION, LH
	X					D206-628-014	206 A/B FLOAT STEP INSTALLATION, RH

WAS:

2	2					D2731-3	MOUNTING LUG <i>Remove</i>
2	2					D2731-7	MOUNTING LUG <i>Leave</i>
2	2					D3394-041	MOUNTING LUG <i>Remove</i>
2	2					D3394-043	MOUNTING LUG <i>Use 2x</i>
16	16					AN960C416L	WASHER <i>Remove</i>

IS:

4	4					D2731-7	MOUNTING LUG <i>add 2</i>
4	4					D3394-043	MOUNTING LUG <i>add 2</i>
1	1					D4064-041	MOUNTING LUG (NEW) <i>add</i>
1	1					*D4064-1	LUG
2	2					*MS35489-93	GROMMET <i>add</i>
16	16					AN960C416	WASHER <i>add</i>

\* DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

A	NEW ISSUE	CP	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>QP</i>	DART AEROSPACE USA, INC	
DRAWN	<i>QP</i>	PORT HADLOCK, WA	
CHECKED	<i>3</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>N/A</i>	DSI 9500	SHEET 1 OF 4
APPROVED	<i>H</i>	TITLE	SCALE
DE APPR.	<i>H</i>	MOUNTING LUG CHANGE	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC	
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